



## Sustainable and eco-friendly — *by choice.*

As a business, steel is what we’re all about. But that doesn’t mean we can’t be green too. In 2021 we launched our #RaisingTheBar initiative aimed at getting all of us to think about ways in which we can constantly improve the way we work, to achieve the very best for our suppliers, our clients, our employees - and the environment.

As we approach our centenary we’re looking ahead to how we can challenge the way we work in order to lead the way in being sustainable for generations to come. Our minds are as much on 2123 as they are on 2023.

We were accredited with ISO14001 Environmental Management System back in 2015, one of the first UK steel stockholders to obtain this. But our ambition has been to do so much more.

*“Steel is an amazing product that will continue to play a role in all our daily lives, so it just makes sense that, as a business, we constantly strive to produce it in the most environmentally sustainable way possible. I’m really proud of the way in which we are taking the eco-initiative to “raise the bar” on sustainable working practices.”*

Craig James, MD.

### Energy use



- Fossil fuel-generated electricity down by 72% since 2019
- Solar panel investment aims to generate 100% of energy for business use
- LED lighting now installed across all our offices and our production plant

### Transport



- Sideloaders and forklift trucks - changing fuel from diesel to gas
- Introducing company-subsidised electric car purchase scheme for all employees
- Electric vehicle charging points being installed at our Sheffield plant
- Smarter logistics for smarter, more efficient shipping

### Reduce, Recycle, Reuse



- Currently saving around 40 trees a year through paper
- Paperless ERP System - with e-delivery notes and e-certification coming soon
- Plastic packaging being dramatically reduced
- ‘Collect and Re-Use’ scheme for pallets and collars

### Steel production



- Investment in more energy efficient saws with better cutting technology
- Trim and back end waste goes directly back into production of primary steel products